

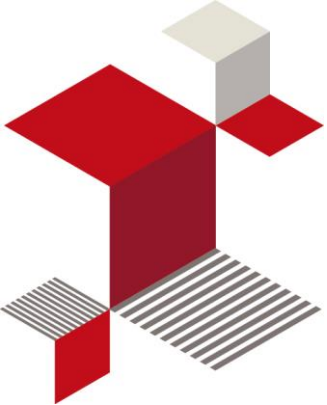
# Warranty Analytics

John Widdowson

May 2015



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# Contents

**What is the objectives of warranty analytics?**

**Data is still King...**

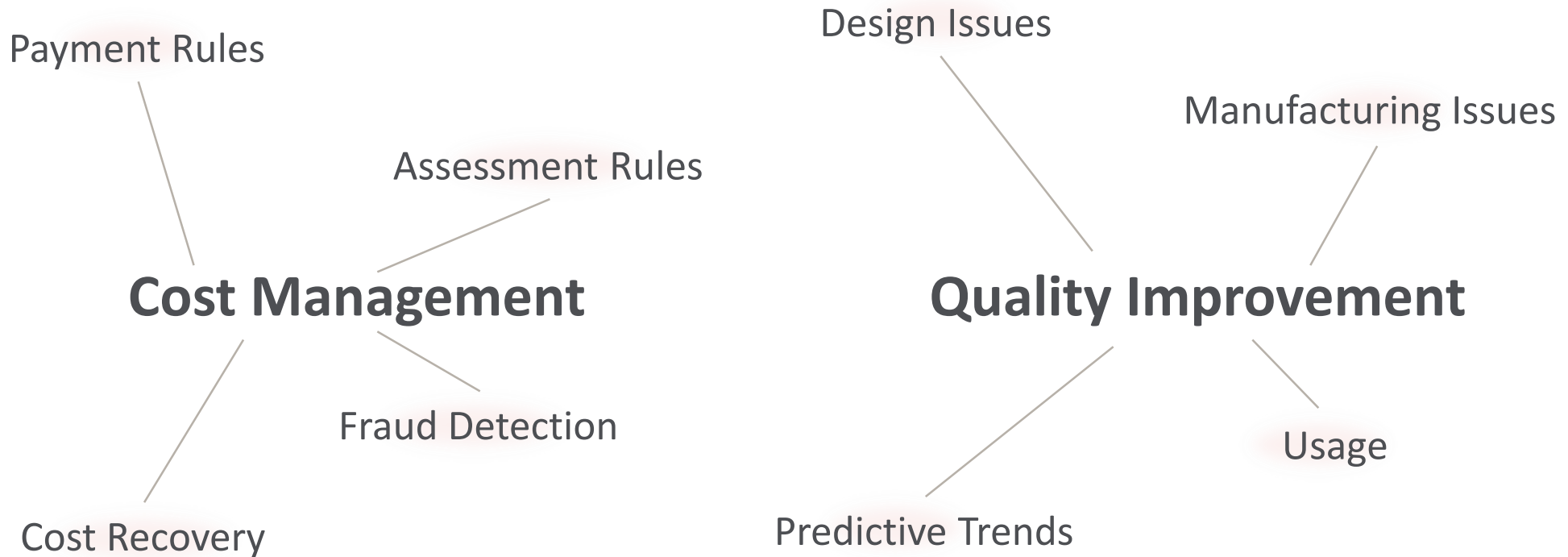
**The three analytic approaches...**

What is the objective of  
warranty analytics?



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## Two primary objectives...



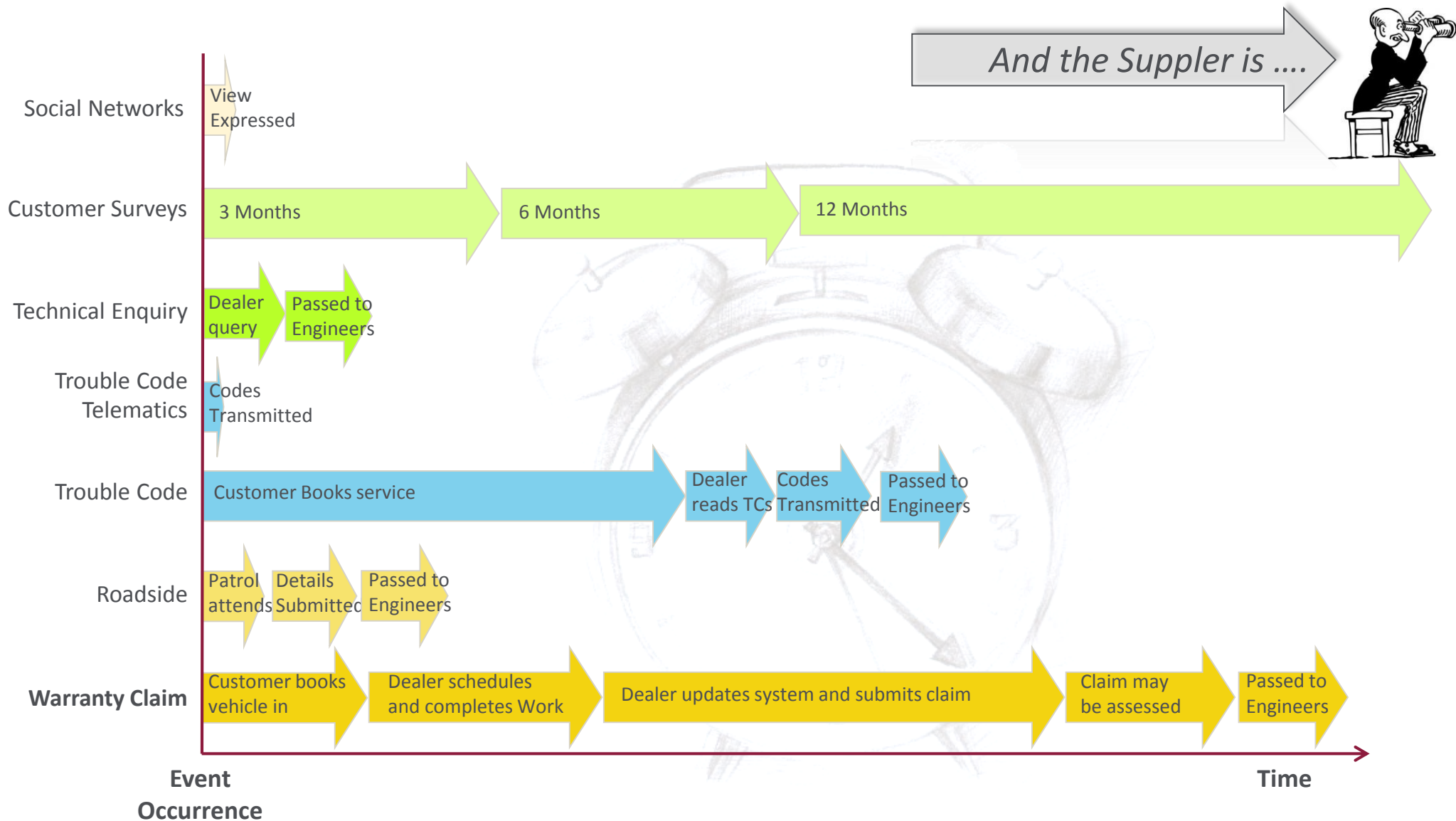
**Improving quality will reduce cost... but it takes longer to realise the benefits...**

# Data is still King...



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# For the OEM vital information comes from many sources...



# Bringing this and other data together builds... 'The Big Data Picture'

*Manufacturing information -*  
Production Date, Shift, Faults,  
Electrical Test Results.....



*Vehicle Information:*  
Vehicle build data – Model,  
Model Year, Engine,  
Transmission,  
Upholstery, RHD, Sat Nav  
model, Sunroof, Auto Seats.....

*Trouble Codes:*  
P0005  
DC4,5GT6,785HN,564A!df.....  
T05605  
DC7,^&T6,78590iN,56JH,Kdf.....



*Roadside Assistance*  
Location, Go Not Tow, Customer Fault  
description, date....



**Warranty Claim**

*Warranty Claim*  
Date or repair, Parts, labour  
Technician, Fault code.....



*Social Media – Comments,  
Trends,  
Responses...*



*Customer Surveys – Like, Dislike,  
Comments, Concerns , Issues.*



*Weather Data – date and time,  
GPS location, Weather  
Conditions*

**Complex Data**



# Three Analytic Approaches





# Cost Management – Quality Improvement

**A shifting analytics viewpoint using common data... and enhancing it.**

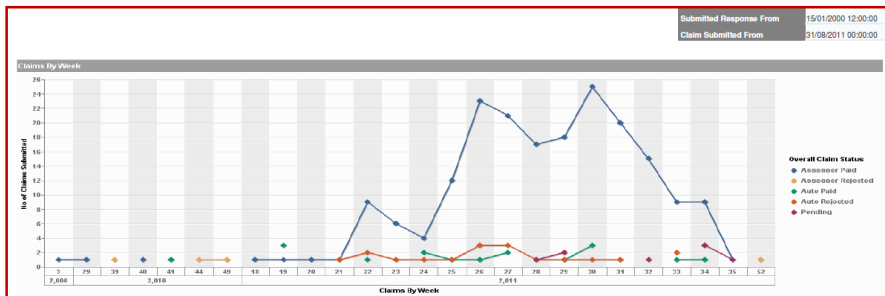


Target Complete

Counts

Actual Complete

Percentages  
Complete



Operational Reporting

# Cost Management – Quality Improvement

**A shifting analytics viewpoint using common data... and enhancing it.**

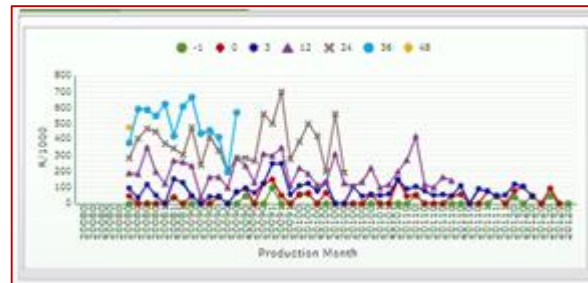


Repairs per Thousand  
by production month

Incidences per Thousand Vehicles

Breakdowns per  
100 vehicles

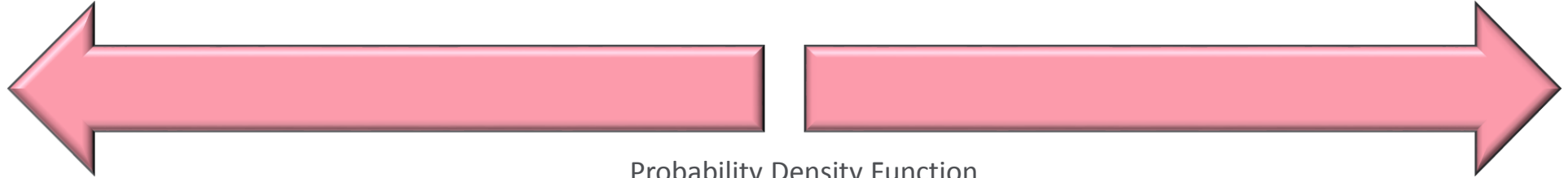
Incidences per Thousand  
Vehicles by market



Operational Reporting

# Cost Management – Quality Improvement

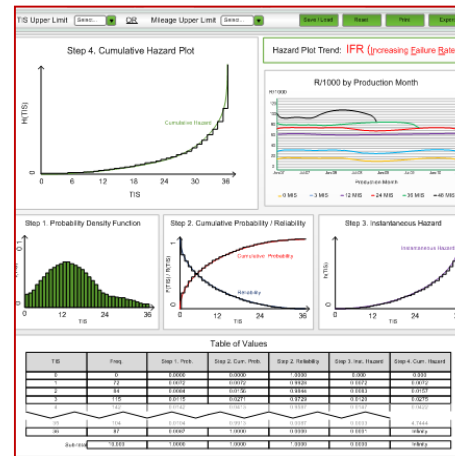
**A shifting analytics viewpoint using common data... and enhancing it.**



Probability Density Function

Cumulative Probability/  
Reliability Curves

Wiebell



Instantaneous  
Hazard Plot

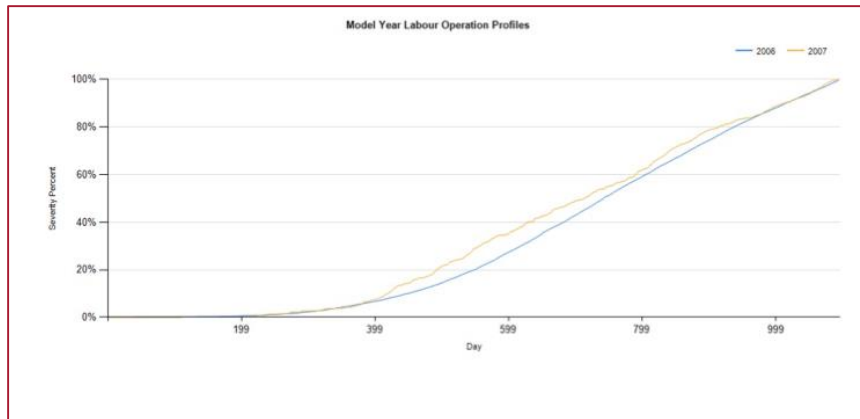
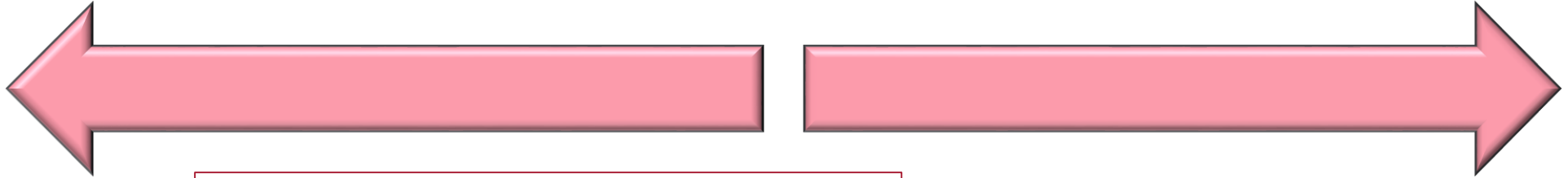
## Cumulative Hazard Plot

Operational Reporting

Predictive Reporting

# Cost Management – Quality Improvement

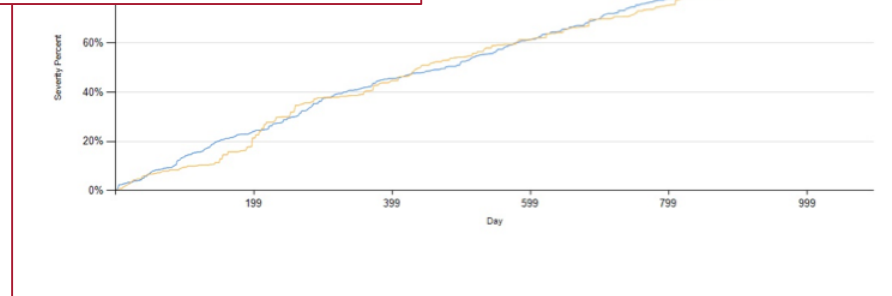
**A shifting analytics viewpoint using common data... and enhancing it.**



Distribution Curves

Deviation from the Norm

Fraud  
Detection



Dealer  
Behaviour

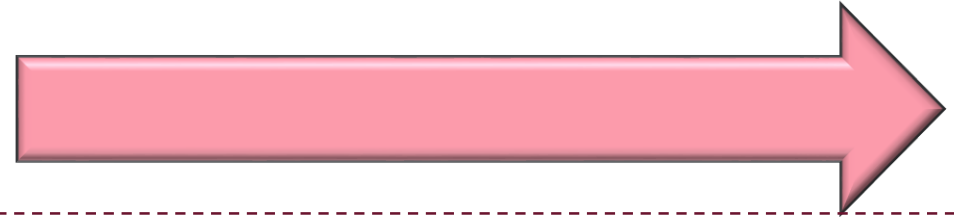
Failure Modes

Operational Reporting

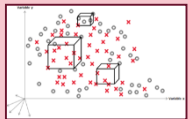
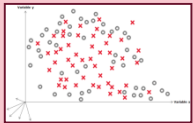
Predictive Reporting

# Cost Management – Quality Improvement

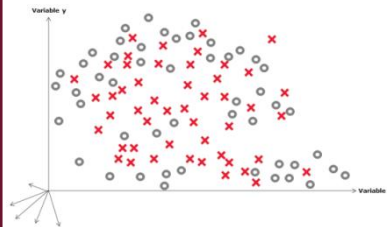
**A shifting analytics viewpoint using common data... and enhancing it.**



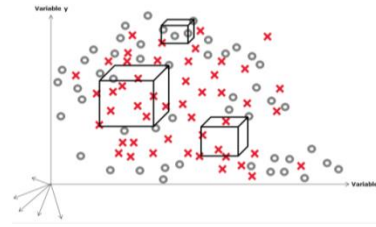
## HyperCube solution



Creation of the  
n-dimensional space  
corresponding to the  
matrix



Hypercube definition and  
group selection



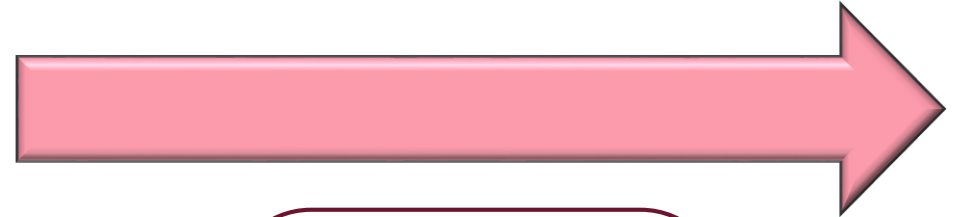
Solves five key questions  
to generate business rules

1. Why
2. To what extent
3. Stability check
4. Scientific rules
5. Business rules

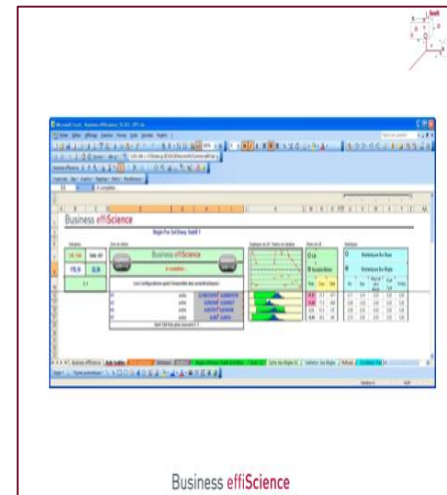
Predictive Reporting

# Cost Management – Quality Improvement

**A shifting analytics viewpoint using common data... and enhancing it.**



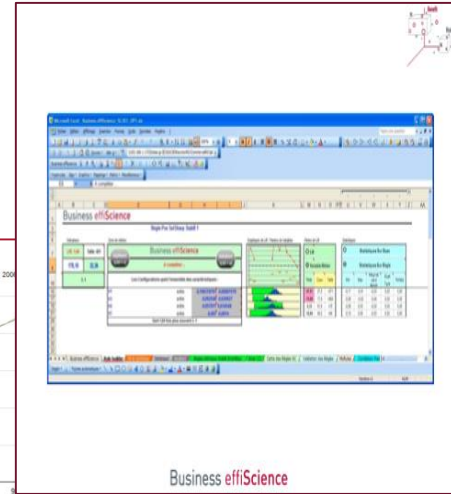
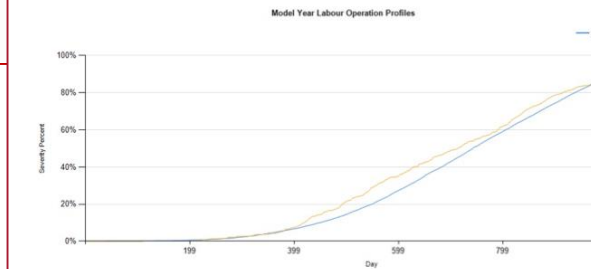
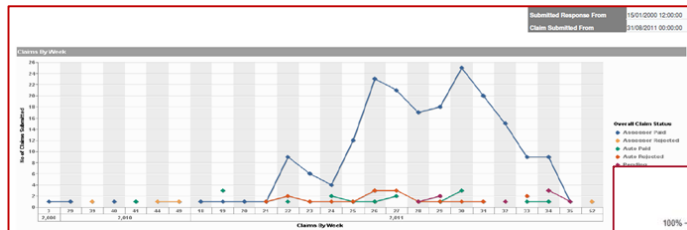
## Analysis and Rule Generation



Predictive Reporting

# The Analytics Journey

**From operational analysis to predictive and comparative analysis to Root Cause analysis**



## AIR BAG RECALL EXPECTED TO BE LARGEST IN US HISTORY

Takata Corporation is declaring that up to 33.8 million vehicles are defective. 11 major manufactures will recall vehicles which have air bag inflators that have been linked to deadly explosions...

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