

JAMA-CLEPA BUSINESS SUMMIT

JAMA-CLEPA Business Summit Venice, 27 & 28 October 2016

European automotive suppliers meet Japanese vehicle manufacturers





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Green Driving Josef Affenzeller Director Research Coordination AVL List GmbH

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Content





- 1. Main Trends and Drivers for Green Driving Technologies
- 2. Main Powertrain Elements
- 3. ICE Research Needs
- 4. Electrification
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Trends





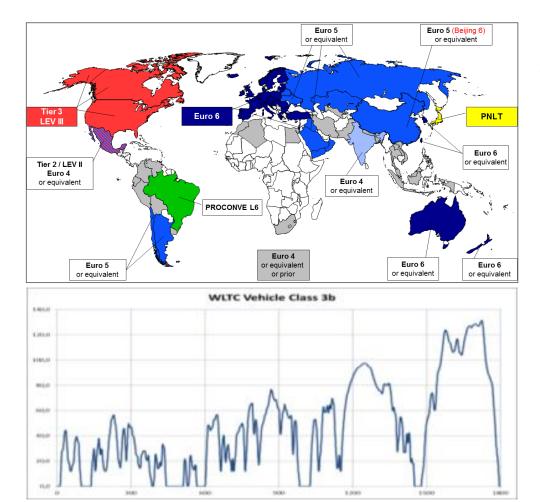
Global mega trends and societal needs are define the key challenges:

- Decarbonisation
- Air quality
- Urbanisation
- Digitalisation
- Safety



Global emission legislation & New global technical regulation GTR15





Example Passenger cars and light-duty vehicles

Comparison Europe - China:							
	<mark>NOx</mark> (mg/km)	P M (mg/km)	PN (#/km)				
Euro 6d/SI	60	4,5	6x10 ¹¹				
China 6b/SI	60	4,5	6x10 ¹¹				
Euro 6d/Cl	80	4,5	6x1011				
China 6b/Cl	35	3,0	6x10 ¹¹				

-33%

New cycle (WLTP), new testing procedures, parameters, specifications for testing instruments, etc

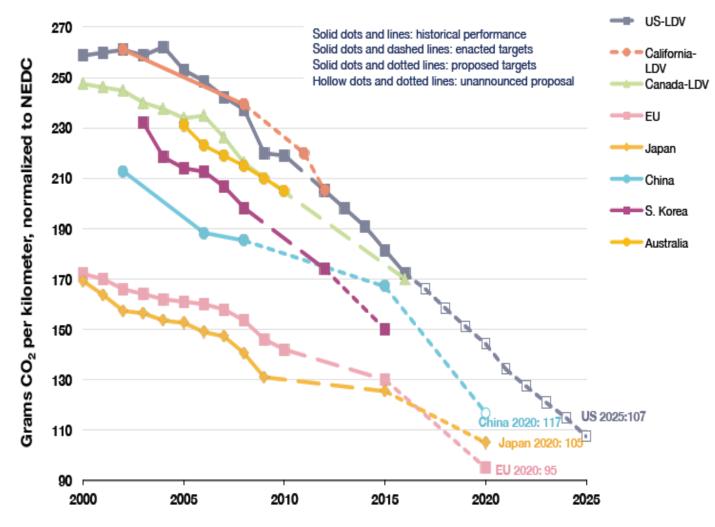
-56%



CO2 / GHG Emission Legislation



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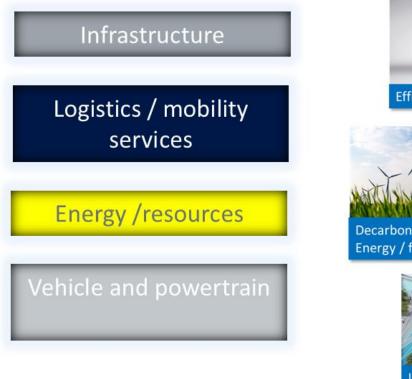
China's target reflects gasoline fleet scenario. If including other fuel types, the target will be lower.
 US and Canada light-duty vehicles include light-commercial vehicles.



Main pillars for decarbonisation and emission reduction of road transport



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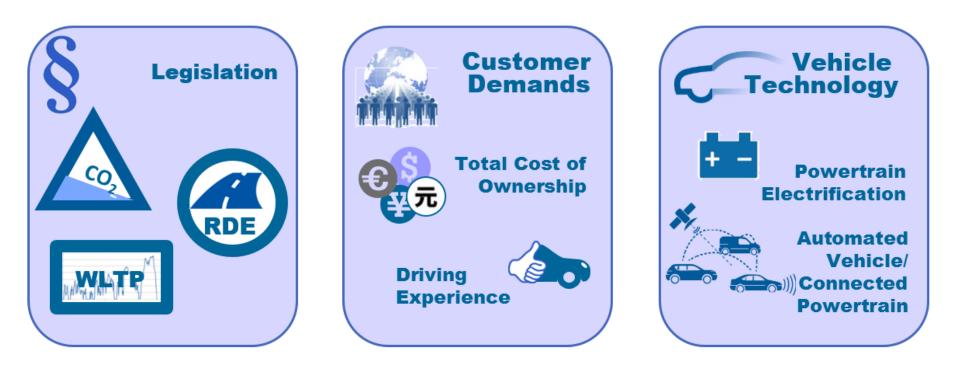
Source: ERTRAC





Main demands and drivers for automotive powertrain systems

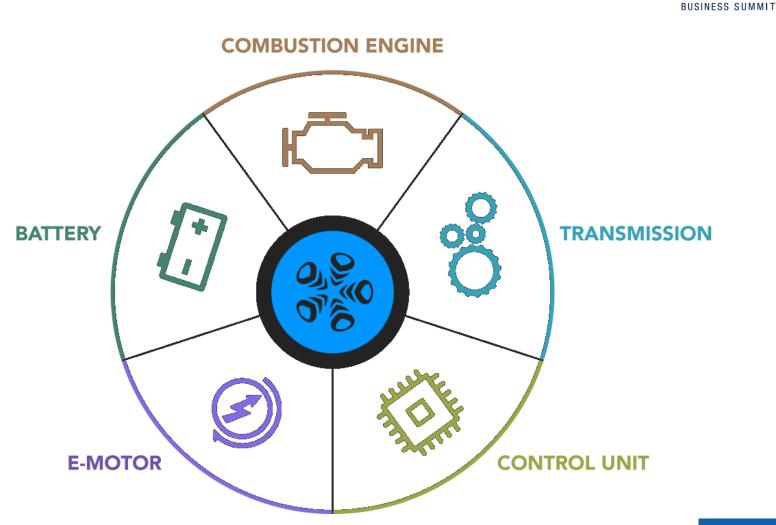






Five elements of the powertrain



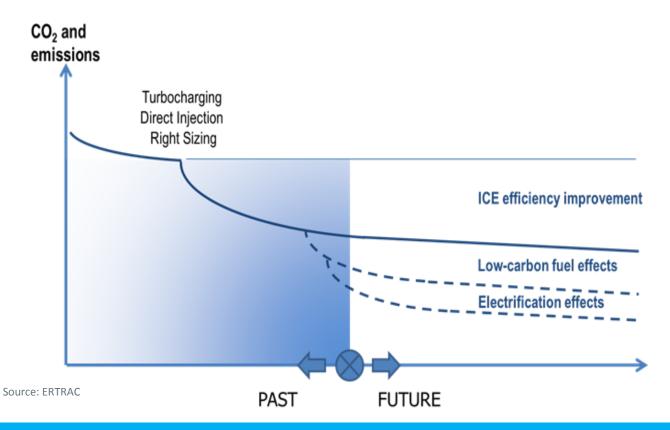




ICE powertrain systems



Trend of CO2 and emissions caused by ICE along with accompanying measures of low-carbon fuels and electrification of powertrains for on road vehicles.

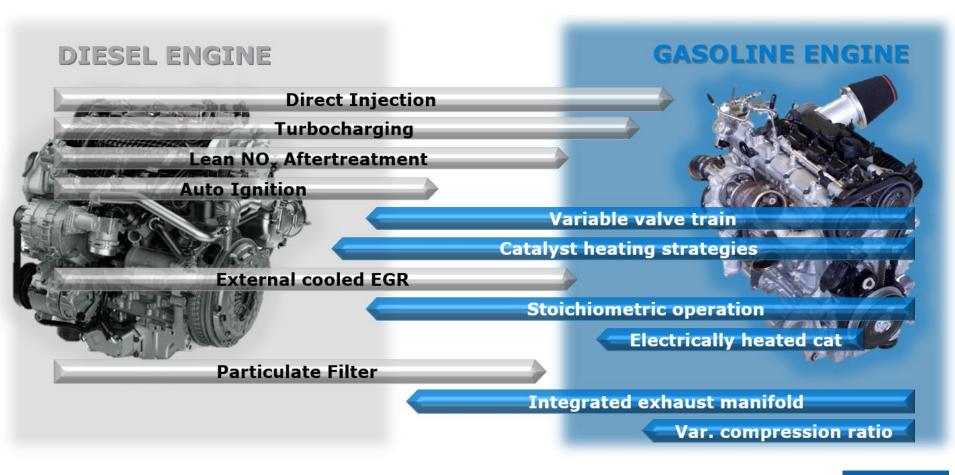




Modularity of base engines for diesel and gasoline technology synergies



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Solutions exemplified to achieve 50% brake thermal efficiency in ICEs



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Mechanical losses ✓ Reducing mechanical losses by 50% 2% Utilizing exhaust gas energy 28~ Exhaust Increasing turbocharging efficiency 30% losses Exhaust gas turbine efficiency: 80% Air compressor efficiency: 80% 16~ 18% Waste heat recovery by fuel reforming Cooling 2% losses Reducing heat losses by improving 4% combustion Enhancing indicated work by improving 50% Brake combustion (Target) work ★ Brake Thermal Efficiency Baseline: Gasoline engines \Rightarrow 38% Diesel engines ≪Energy Balance≫ **⇒** 42%

Source: Prof. Daisho, Waseda University (Japan) at ERTRAC ICE workshop 2015

4%

35%

20%

38~

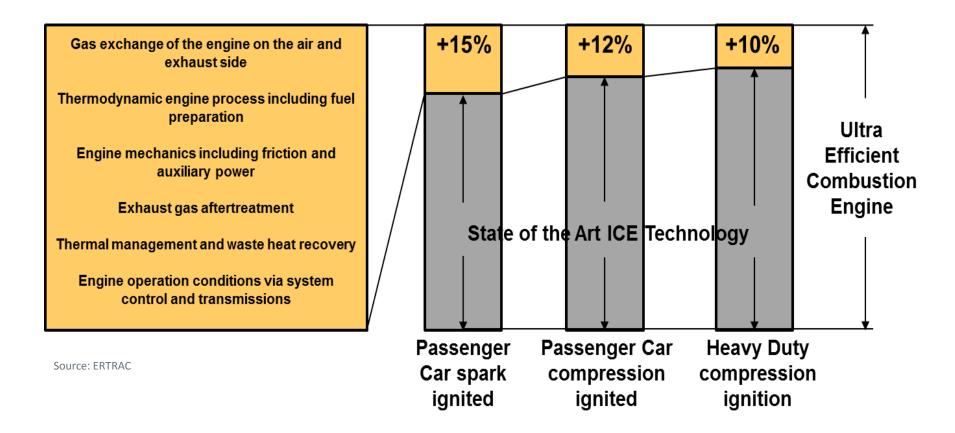
42%



ICE efficiency improvement potentials



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ICE heavy-duty research needs



- Engine Rightsizing
- Hybridisation
- Transient Electric RTD
- Ultra-efficient
 Thermodynamics
- Infrastructure ICT & plugin
- Optimiced Load/Volume
- Sustainable Fuel Energy
 Conversion Efficiency

HD ICE research needs in relation to the vehicle and transmission system evolution





Waste-heat recovery by organic rankine circle



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stack Q_{CAC} Note: In general, Q_{EGR-cooler} is an internal energy flow. In the single- coolant-loop system, it Cooled charge air Exhaust Charge air cooler (CAC) 20% Charge . Q_{EGR-cooler} COMPLE 3501 Air Cooler m_{air} h_{air} EGR coole ~~~~ Cooled EGR SSOT BUILD **EGR Coolant Useful Work** 11% Pcompressor m_{exh}h_{exh} 42% **Engine Coolant** m_{charge}h_{charge} 18% Turbine **Q**radiation Qoil _turbo-lub rication Q_{coola} Qc_cylinder-head Fuel Energy Q_c water-jack Radiator/oil-cooler Energy Exhaust Sources for Ploss friction Quil lubrication Qoil_piston-cooling AVL WHR P_{Indicated} System Ploss misc/Qdissipation **EGR** Coolant Mechanical Plassfeel-pump 11% Power Phrake

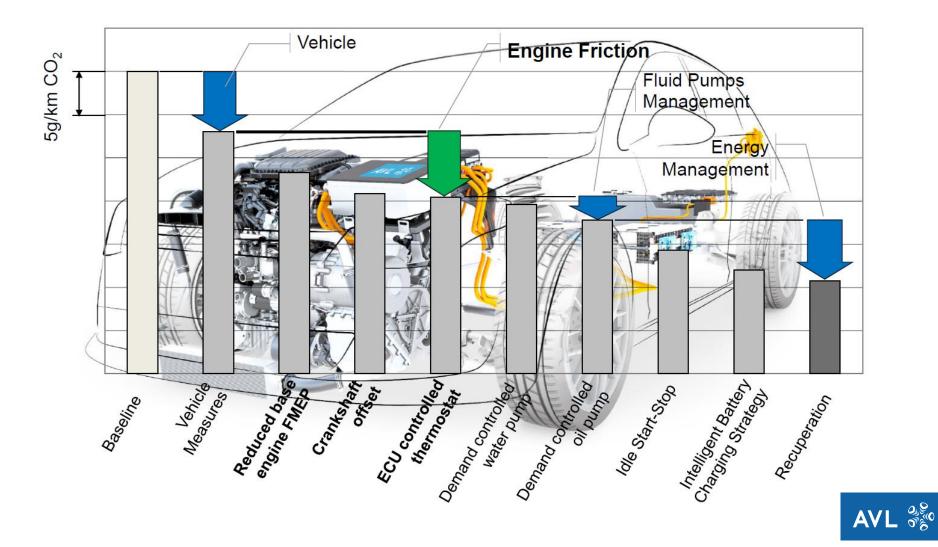
Approx. 4% Fuel Saving for Long Haul Truck Applications



Base engine friction contribution to CO2 reduction



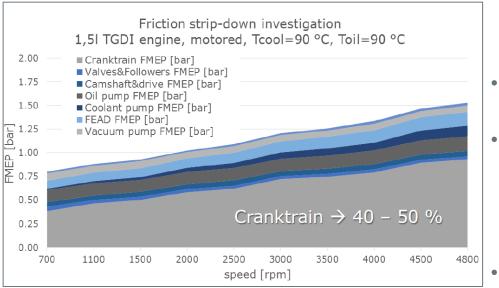
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Power-cylinder system design optimization



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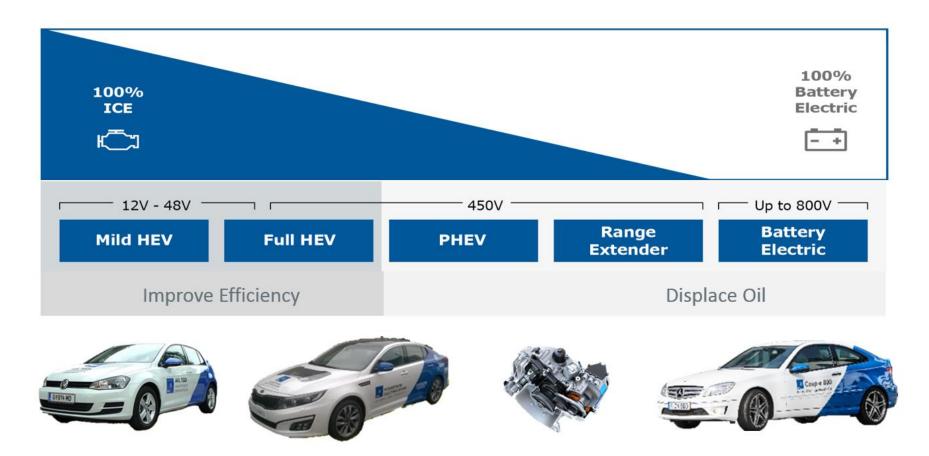
- Among all individual CO2 reduction measures, overall powertrain optimization and lightweight design play a major role to minimize energy losses and improve efficiency.
- Piston & ring package has by far the highest potential for friction reduction.
- It is very important to develop the processes and technologies to properly screen and assess different contributions to overall piston friction performances.
- Reduction of bore distortion/hence ring tension, piston mass, and side forces is the major measure, combined with skirt profile, in order to have an efficient power-cylinder system design.



Electrification system solutions from HEV to BEV



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Technology 2020-2025



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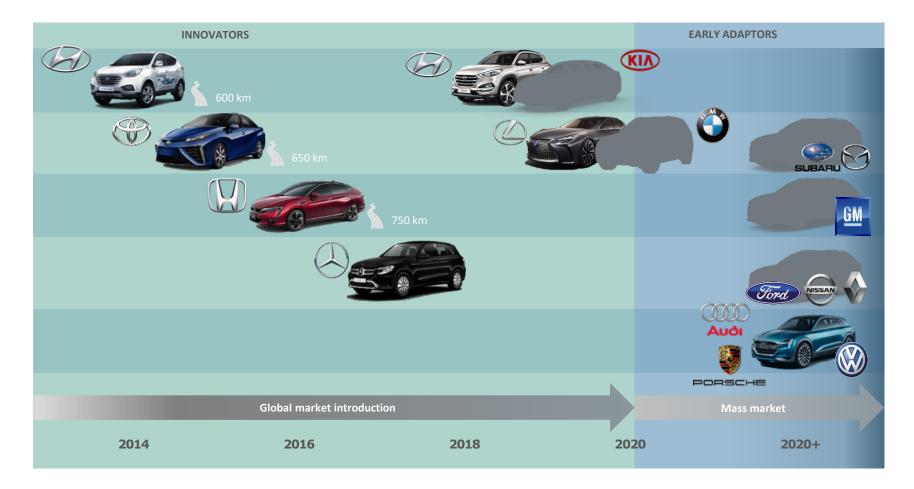
Increase Efficiency			сy	Replace Petroleum			
	Mild Hybri	id 🗪 I	ull Hybrid	<u>PlugIn</u> Hybrid	BEV	FCEV	
kW	1-4	8-12	15-18	80-120	75-270 440	15 - 100	
kWh	0,2	0,4 - 0,8	0,8	8 - 16	35 - 100		
-	12V — —	—— 48V —			450V -		
Electric Supercharging				Dedicated Hybrid	Axle Split	DEM	
	MT+ Belt		e-Axle 2 Module co-clutch	7 Transmissions Parallel Hybrid / e-Axle AT, DCT, CVT	Two Gear One Gear	PEM SOFC	
		DCT, CVT, AT					



Fuel cell technology introduction



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European Road Transport Advisory Council





Since 2003 ERTRAC gathers the different stakeholders in order to

- develop a common vision of future road transport,
- promote collaborative,
 pre-competitive
 research





www.ertrac.eu

Conclusions



- CO₂ and regulated emissions are the main drivers for powertrain technologies
- A system approach is needed to achieve the goals
- Still significant potential for more efficiency of the ICE
- Various electrification options available
- Cooperation between researchers, technology suppliers and OEMs needed to reach the targets on regulatory issues, costs and user acceptance
- ERTRAC today the leading European think-tank to develop visions and roadmaps





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Thank you for your attention! ご清聴ありがとうございました。 Grazie per l'attenzione!

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